

PureFlow AirDog®

Raptor-4G RP-4G-100 & RP-4G-150

1998.5-2002 Cummins Diesel With In-Tank Pump

#44

**Raptor-4G**  
By AirDog®

**RP-100-4G**

WITH IN-TANK FUEL PUMP

**RP-150-4G**

**PATENT PROTECTED:**

<https://pureflowairdog.com/p-35853-patents.html>

**1998.5-2002**

**CUMMINS**

**INSTALLATION INSTRUCTIONS**

**PLEASE READ AND CHECK CONTENTS  
BEFORE INSTALLATION**



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# Raptor-4G

By AirDog®



**THE FITTINGS THAT ARE INCLUDED ARE FOR INSIDE FRAME RAIL MOUNTING**

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Thank you for your purchase and welcome to PureFlow AirDog's **Rapotor-4G** fuel lift pump for the 1998.5-2002 VP-44 Cummins 24 valve diesel engine with the in-tank fuel pump.

The Raptor-4G is a premium fuel pump that incorporates PureFlow AirDog's 4G quiet and smooth running four bearing design. This fuel system requires no return line as the fuel is internally regulated. The fuel is delivered to the engine at the correct pressure and flow rate to meet the demands of the engine under all operating conditions.

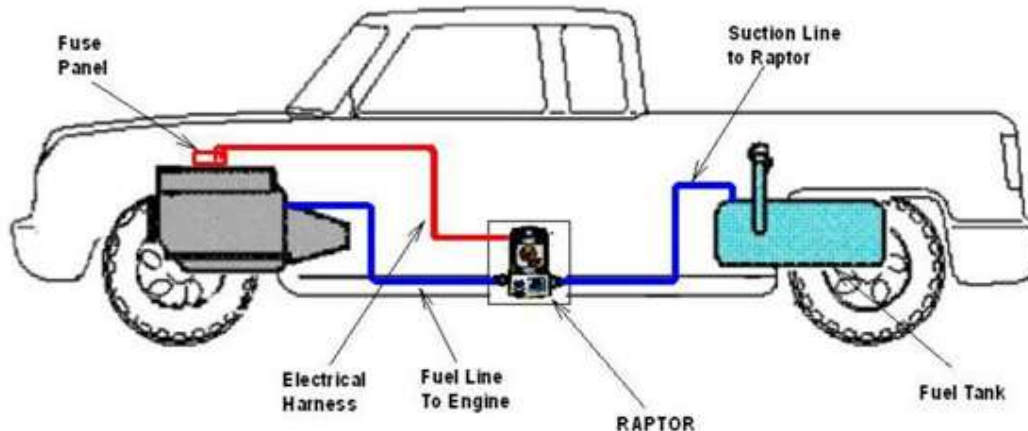
Pressure and flows are approximate as they will vary with fuel temperature and as the brushes wear in. The pressure will also vary per application through variation of vehicle voltage/amp output and fuel line installation. It is recommended to install a fuel pressure gauge before the truck is started for the first time to verify fuel pressure.

The Raptor-4G systems feature a built in adjustable pressure regulator. All Raptor-4G systems include a complete installation kit.

The Raptor-4G for this particular application is preset at 15-17psi from factory for a stock application. The regulator is adjustable up to 75psi for fine tuning the system for performance upgrades. **WARNING: RUNNING THE PUMP ABOVE 20PSI MAY DAMAGE THE VP-44 INJECTION PUMP. BECAUSE YOU CAN TURN UP THE FUEL PRESSURE DOESN'T MEAN YOU SHOULD. MORE PRESSURE DOES NOT MEAN MORE FLOW. YOU SHOULD SET FUEL PRESSURE PER PERFORMANCE UPGRADE RECOMMENDATIONS ONLY.**

PureFlow AirDog® products are manufactured in Shelbyville Indiana by a team of skilled workers with unsurpassed attention to detail and using the most stringent quality assurance.

## TYPICAL DODGE CUMMINS INSTALLATION LAYOUT:



### NOTICE

The pictures used in this manual are for example only and may not be exactly the same as your truck.



## SAFETY INSTRUCTIONS

### LEARN TO RECOGNIZE SAFETY INFORMATION

This is the safety alert symbol. When you see this symbol in this manual, **BE ALERT TO THE POTENTIAL FOR PERSONAL INJURY!**

Follow recommended precautions and safe operating practices.

### UNDERSTANDING SIGNAL WORDS

A signal word-**DANGER**, **WARNING**, or **CAUTION** is used with the safety alert symbol.

**DANGER** indicates a hazardous situation which, if not avoided, **WILL** result in death or serious injury.

**WARNING** indicates a hazardous situation which if not avoided, **COULD** result in death or serious injury.

**CAUTION** indicates a hazardous situation which if not avoided, **COULD** result in minor or moderate injury

**NOTICE** indicates a preferred installation procedure.





The installation of your Raptor-4G can be made relatively easy by following the steps outlined in this manual, and:

1. Inventory the package components completely. Notify PUREFLOW AIRDOG® immediately of any missing or damaged parts! 317-421-3180
2. Read the installation manual completely. Understand how the system operates and understand the installation recommendations before beginning the installation.
3. The installation recommendations contained herein are suggested installation guidelines only. Individual installations may vary.
4. If any installation procedure is uncertain, contact PUREFLOW® AIRDOG for technical assistance.
5. When installing the AirDog® fuel lines be sure to keep the **ORIGINAL ENGINE RETURN LINE** connected as it is from the factory!

### SAFETY GUIDELINES!



Please be sure to chock the vehicle's tires to prevent rolling



Please use proper supports when working beneath an elevated vehicle



Most diesel pickups have two (2) 12 volt batteries. Disconnect the battery cables to both batteries before proceeding with the AirDog® installation



Vehicle main frameraills should not be drilled into or welded upon.



Wear safety glasses or shield when using tools such as drills and grinders or when using a punch or chisel



Prolonged exposure to loud noise can cause impairment or loss of hearing. Wear suitable hearing protective devices such as ear muffs or ear plugs to protect against loud noises.



Use common sense when routing fuel lines and electrical wiring. Keep them away from hot exhaust components and/or moving parts. Properly secure lines to prevent chaffing.

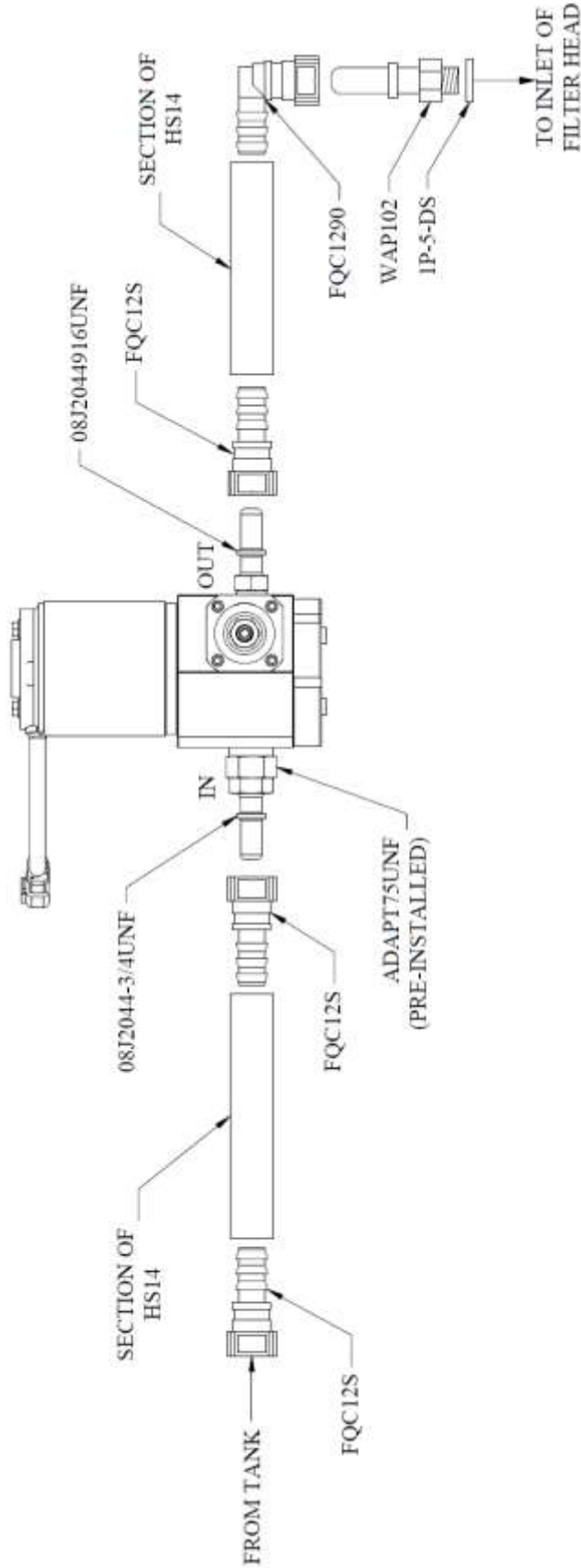
**RAPTOR-4G PARTS LIST****(VERIFY YOU HAVE ALL THE CORRECT PARTS BEFORE BEGINNING THE INSTALLATION!)**

QTY	DESCRIPTION	PART NUMBER	IMAGE
1	RAPTOR-4G FUEL PUMP	RP-4G-100 OR RP-4G-150	
1	WIRING HARNESS	5E-2-011-HD	
1	FRAME BRACKET FRONT	010-3C-0001	
1	FRAME BRACKET BACK	010-3C-0002	
1	SPACER	010-3C-0003-A-P	
1	CABLE TIE BUNDLE	5H-2-1-06/12	
1	HARDWARE KIT	901-61-0102-PM- RP	
1	14FT FUEL LINE	HS14	
3	1/2" FEMALE QUICK CONNECT TO 1/2" BARBED MALE FITTING	FQC12S	
1	1/2" FEMALE QUICK CONNECT FITTING TO 1/2" 90° BARBED MALE FITTING	FQC1290	
2	1/2" MALE QUICK CONNECT TO 3/4-16 ORB ("IN" FITTING)	08J2044-3/4UNF	
1	1/2" MALE QUICK CONNECT TO 9/16-18 ORB ("OUT" FITTING)	08J2044916UNF	
1	1/2" MALE QUICK CONNECT TO 12mm (FILTER HOUSING FITTING)	WAP 102	
1	SEALING WASHER (INSTALLS ON WAP 102)	1P-5-DS	
1	HIGH FLOW SUCTION TUBE	WAP109	
1	SERVICE O-RING KIT	901-05-0102	

### 901-61-0102-PM-RP Bolt Kit Parts List

QTY	DESCRIPTION	IMAGE
3	<b>3/8-16 X 4.5" HEX HEAD CAP SCREW</b>	
3	<b>3/8-16 NUT</b>	
3	<b>3/8" SPLIT-LOCK WASHER</b>	
4	<b>5/16-18 X 2.75" FLAT SOCKET HEAD CAP SCREW</b>	
4	<b>5/16-18 X .75" SOCKET HEAD CAP SCREW</b>	

**SYSTEM ILLUSTRATION**  
(VIEW FROM INSIDE THE FRAME RAIL)



## PUMP FITTING INSTALLATION

### ITEMS NEEDED:

1. 08J2044-3/4UNF FITTING
2. 08J2044916UNF FITTING
3. TORQUE WRENCH
4. DEEP 3/4" SOCKET
5. DEEP 7/8" SOCKET

### NOTICE

Do not overtighten the aluminum fittings or they may break! Torque specs are listed in red below. Broken fittings from mis-installation are not a warrantable item.

- 8-1. Install the 08J2044-3/4UNF fitting into the "IN" side of the fuel pump by, first, hand threading the fitting into the screen adapter. Then take the torque wrench with a 7/8" deep socket attached and **torque the fitting to 180in-lb or 15ft-lb**. Refer to figure 1 and 2.



Figure 1



Figure 2

- 8-2. Next, install the 08J2044916UNF fitting in the "OUT" port of the pump by, first, hand-threading the fitting in. Then, take the torque wrench with a 3/4" deep socket attached and **torque the fitting to 120in-lb or 10ft-lb**. Refer to figures 3 and 4.



Figure 3



Figure 4

## MOUNTING THE RAPTOR-4G TO THE FRAME

### ITEMS NEEDED:

1. 010-3C-0001 BRACKET
2. 010-3C-0002 BRACKET
3. 010-3C-0003-A-P SPACER
4. 5/16-18X.75 OR X 2.75 FLAT CAP SCREWS X4
5. 3/8-16X4.5" BOLT, 3/8-16 NUT, 3/8 SPLIT LOCK WASHER X3ea.
6. 3/16" ALLEN WRENCH
7. 9/16" WRECH OR SOCKET WRENCH

### NOTICE

It is highly recommended to mount the Raptor-4G to the inside of the frame rail as high as possible to protect it from road debris. The "IN" side of the pump is to face towards the tank.

### NOTICE

It is highly recommended to mount the pump vertically as pictured in this section.

### NOTICE

The spacer block is included to clear any fuel or brake lines along the frame. It is not required to be used. There are two different length 5/16-18 cap screws in the case the spacer is not used.

### NOTICE

Some frame rails have a bracket that is used to support the frame during the manufacturing process. If this bracket is on your frame rail and obstructs the proper positioning of the Raptor™ mounting bracket, you may remove it! Be very careful not to damage the frame.



- 9-1. Hold the 010-3C-0001 bracket and Raptor-4G up to the frame where it is desired to be mounted to figure out which set of holes to use in the plate. Take note of which holes to use.
- 9-2. If the spacer block is to be used (010-3C-0003-A-P), sandwich it between the Raptor-4G and the 010-3C-0001 and use the 5/16-18x2.75 cap screws using the holes noted above in step 7-1. Use the 3/16" Allen wrench to tighten the bolts. Refer to figures 5 and 6.



Figure 5



Figure 6

- 9-3. Mount the Raptor-4G onto the frame rail using the assembly from the previous step, the back plate (010-3C-0002), and the mounting hardware (3/8-16x4.5" bolts, 3/8-16 nuts, 3/8 split lock washers). Tighten the 3/8 bolts with the 9/16" wrenches until the split lock washers are flat. Overtightening may result in bent brackets or chipped powder coat. Refer to figure 7.



Figure 7

## ASSEMBLING THE FUEL LINES

**This kit includes a length of fuel line and separate fuel line fittings to allow for much cleaner looking installations! Assemble the fuel lines as you install them. You won't want to pre-assemble the hoses or your lengths may be off.**

### NOTICE

Hose clamps are not needed for these push-lock connectors. Hose clamps may cut the fuel line and cause leaks.

- 10-1. Take the fuel line end and lubricate the barbed end with clean motor oil (Figure 8) and press it into the fuel line (HS14) until all of the barbs are covered (Figures 9 and 10). The fuel line end should look like Figure 10 when properly pressed in.



Figure 8



Figure 9



Figure 10

- 10-2. Now plug that fuel line with that fitting into the connection on either the Raptor or the truck where the manual calls it out.
- 10-3. Run the fuel line along the frame away from any hot or moving parts such as exhaust or the driveshaft (Figure 11). Cut the hose to length and insert the other fuel line end that the manual calls out into the fuel line as outlined in step 10-1.



Figure 11

## SUPPLY LINE TO THE FUEL FILTER HEAD

### ITEMS NEEDED

1. WAP 102 FILTER HOUSING FITTING
2. 1P-5-DS SEALING WASHER
3. HS14 FUEL LINE
4. FQC1290
5. FQC12S

- 11-1. Remove the inlet fitting banjo bolt from the fuel filter housing. Depending on the year, the inlet fitting will either be on the side of the filter housing or on top. The factory supply line may be tied out of the way or removed at this time.

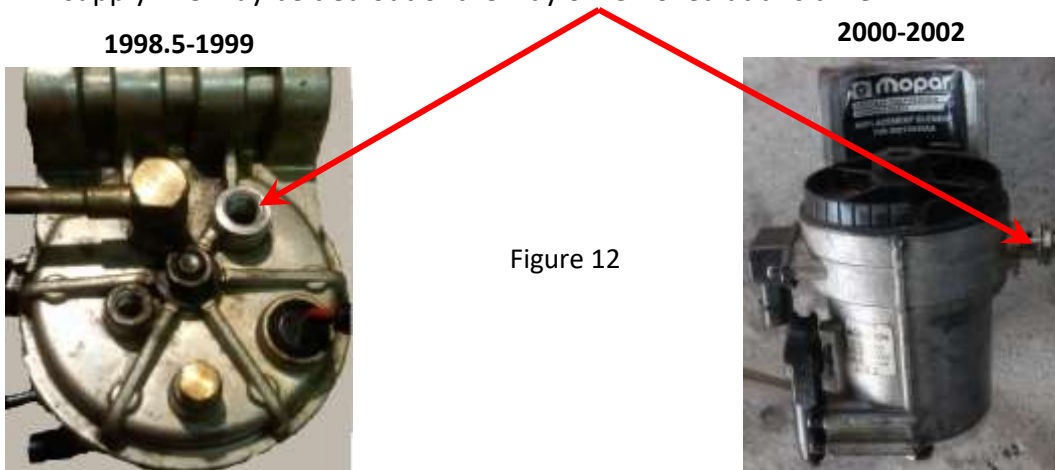


Figure 12

- 11-2. Install the 1P-5-DS sealing washer onto the WAP 102. Take that assembly and install it into the inlet of the fuel filter housing where the factory supply line was removed in the previous step and properly torque.

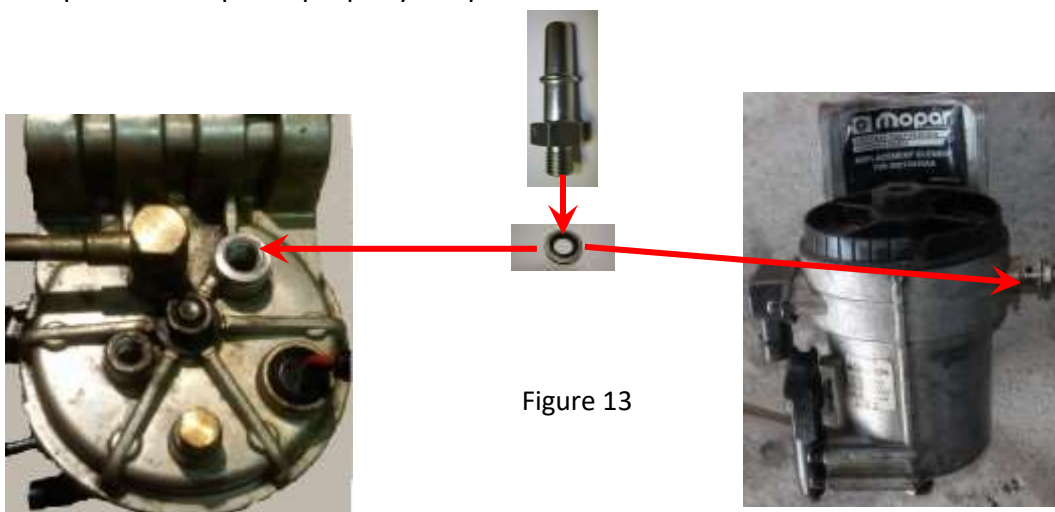


Figure 13

- 11-3. Assemble one end of the hose (Reference section 10) using fuel line fitting FQC1290 and plug it into the WAP102 fitting installed in the previous step. A “click” will be heard once the fitting is properly connected.

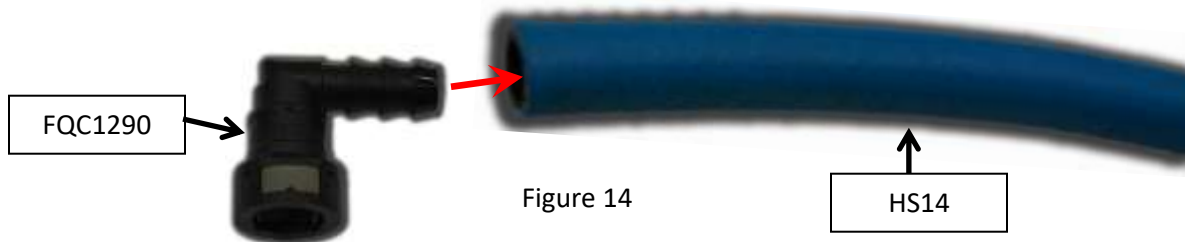


Figure 14

- 11-4. Run the fuel line along the frame as mentioned in step 10-3 to the “OUT” port in the Raptor-4G. Cut the fuel line to length and insert fuel line end FQC12S per step 10-1. Once the connector is installed, connect it to the male J2044 fitting in the “OUT” port in the Raptor-4G. A “click” will be heard once properly connected.

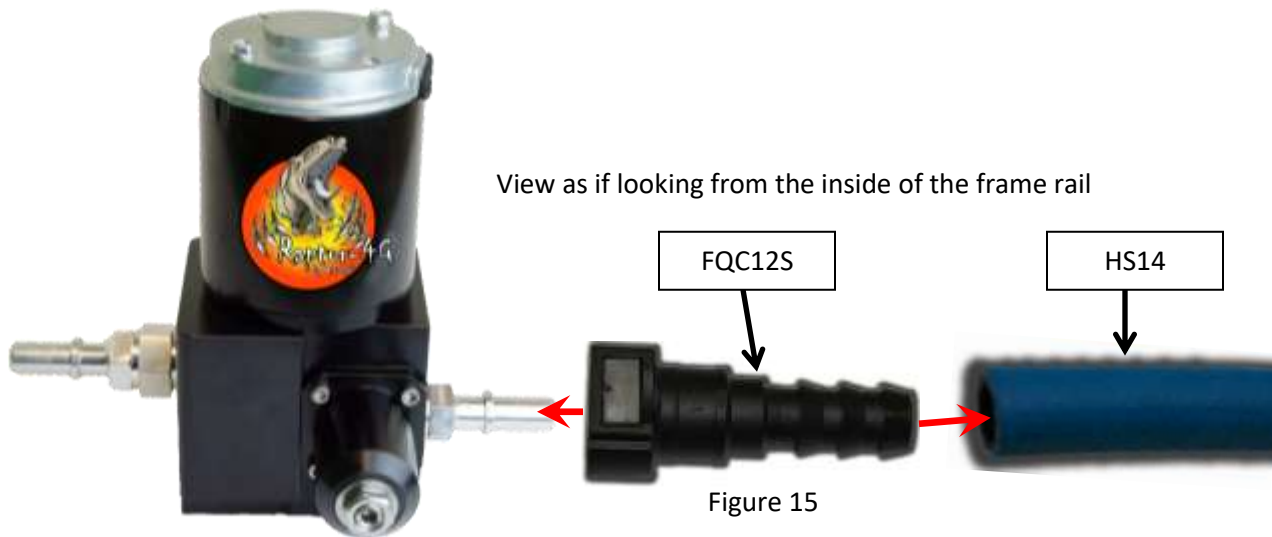


Figure 15

- 11-5. Once the fuel line is routed and connected, you may use the cable ties (5H-1-2-B) to securely fasten the fuel line to the frame. Remember to keep it away from any hot or moving parts such as exhaust piping and driveshafts.

## DELETING THE FACTORY BLOCK MOUNTED LIFT PUMP

### ITEMS NEEDED:

1. 10mm WRENCH

12-1. Remove the factory block mounted lift pump as it is no longer needed. Disconnect the electrical connector and remove the three 10mm nuts. Refer to figure 16.

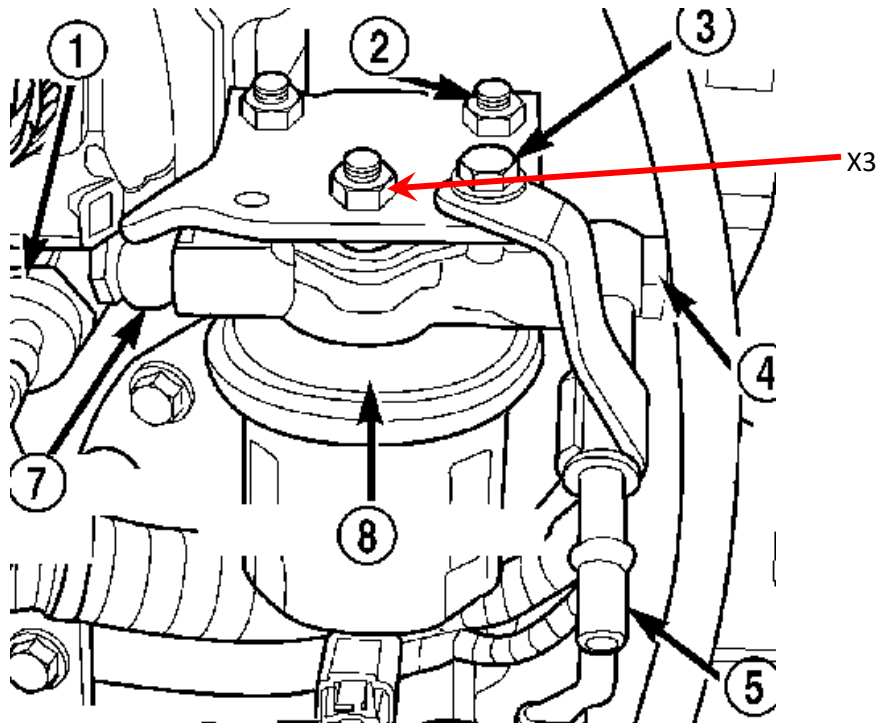


Figure 16

12-2. Do not remove the bracket from the engine block. If you want to remove the bracket, a Chevy big block fuel pump block off plate will need to be used in its place. The block off plate will need to be purchased separately from your local auto parts store. Refer to figure 17 and 18.

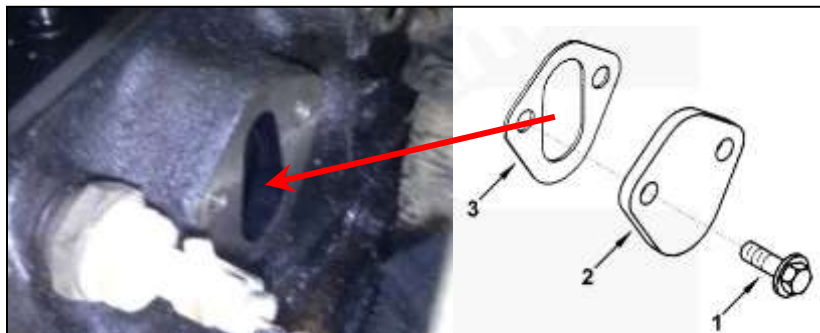


Figure 17



Figure 18

## SUCTION LINE FROM THE TANK TO THE RAPTOR-4G

### ITEMS NEEDED:

1. WAP109 HIGH FLOW SUCTION TUBE
2. 2X FQC12S
3. 08J2044-3/4UNF
4. HS14 REMAINING SECTION

13-1. To install the WAP109, you will need to either drop the fuel tank or remove the truck bed.

### NOTICE

Should you choose to drop the fuel tank, support the tank as it is when it is installed on the truck. If you let it rest flat on the floor, the tank may squash out and the suction tube will be too short after the tank is re installed in the truck. The suction tube being cut too short may suck air as the fuel drops below 1/4 tank level.



**WARNING:** Failure to use proper jack stands while working under a vehicle may result in **SERIOUS INJURY OR DEATH!**



**CAUTION:** Failure to properly support the fuel tank upon removal/installation, may result in **INJURY!**

### When Dropping the Tank, Always Remember, Safety First!

13-2. When dropping the tank, be sure to disconnect any attached fuel lines, sender wires, and fuel filler necks. Remove the original fuel lines from fuel tank. This can be achieved by squeezing the tabs on the end of the *Quick Connect* connector together and carefully removing it from the fuel module. Keep in mind that the fuel suction line is the larger of the two lines.



Figure 19



Figure 20



Figure 21



Figure 22



Figure 23

**NOTICE**

Should you choose to pull the pickup bed to access the tank. Be sure to disconnect the tail light wires, fuel tank filler tube, and any other accessories or components that may be secured to the frame and bed.

**WARNING:** Failure to use proper jack stands while working under a vehicle may result in **SERIOUS INJURY OR DEATH!**

**WARNING:** Failure to properly secure the bed while being removed/installed, may result in **SERIOUS INJURY OR DEATH!**

- 13-3. When dropping the tank, be sure to disconnect any attached fuel lines, sender wires, and fuel filler necks.



Figure 24



Figure 25

**NOTICE**

The fuel tank and truck bed used for the pictures are examples only and may not be exactly the same as your tank.

- 13-4. Once either the tank has been dropped or the bed removed, you can remove the fuel module as shown below. Take a large flat screwdriver and a mallet and hammer it counter clockwise to remove the module retaining ring. You may then pull the module from the tank. **Be careful not to damage the fuel level sending unit!**



Figure 26



Figure 27

13-5. Select a spot to install the WAP109 draw straw. Be sure no bed supports or any cross members will contact the bulkhead fitting once the bed or tank is reinstalled. Also be sure the suction tube will not interfere with the fuel sending unit fuel level arm. Drill a **1 inch** hole using a step bit in your selected location (Figure 28). Hold a container below the drill point to catch debris as shown in Figure 29.



Figure 28



Figure 29

13-6. Remove all burrs from the edge of the hole as shown in figure 30. Be sure to clean out any debris that may have dropped into the tank during the drilling process.



Figure 30

13-7. Install fitting 08J2044-3/4UNF into the bulkhead fitting of the WAP109 draw straw, as shown, using a 7/8" wrench or deep socket. Tighten until the O-ring is no longer visible.



Figure 31

## Section 13 (Continued)

## SUCTION LINE FROM THE TANK

- 13-8. Mock the suction tube in the fuel tank and measure from the top of the fuel tank to the bottom of the green seal (Figure 32). Take this measurement and subtract a 1/4 inch. Measure from the bottom of the tube and mark the previous measurement as shown (Figure 33). The subtracted 1/4" will ensure the bottom of the straw is against the bottom of the tank once reinstalled.



Figure 32



Figure 33



- 13-9. Drill crossing pilot holes through the nylon tube, centered on the marked line, as shown (Figure 34). Use a larger bit (1/2" MAX) to open the holes up (Figure 35).



Figure 34



Figure 35

## Section 13 (Continued)

## SUCTION LINE FROM THE TANK

13-10. Cut the fuel tube to the measured length (Figure 36). Deburr the tube (Figure 37) to be sure no debris gets pulled into the fuel pump.



Figure 36



Figure 37

13-11. Install the trimmed WAP109 into the previously drilled hole in the tank and orient it in the desired direction (Figure 38). Make sure the bottom of the straw is contacting the bottom of the fuel tank. Install the hardware in this order: washer, lock washer, nut. Tighten the nut with a 1.5" wrench or adjustable wrench till snug (Figure 40). (Tank Cutaway is for reference. Access to straw is through module hole.)



Figure 38



Figure 39



Figure 40

13-12. Re-install the fuel module. Be sure the module is oriented in the original location. Re-install the factory return line (The smaller of the two lines) to the proper port of the fuel module before the tank or bed is fully re-installed. **Be sure to disconnect power to the fuel pump in the tank!**

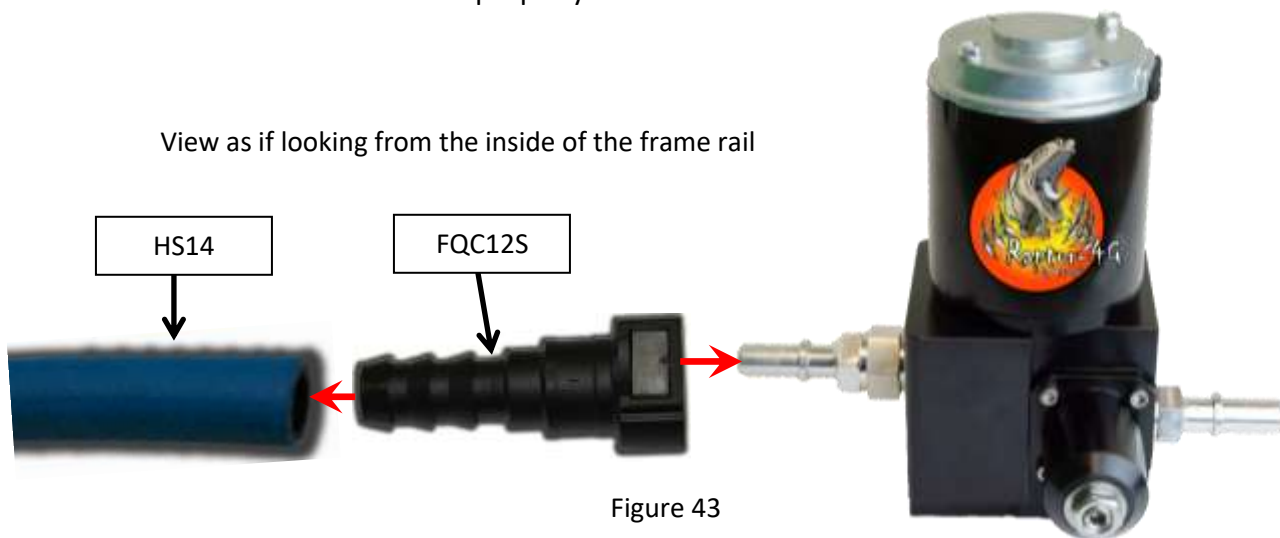


Figure 41

- 13-13. Assemble one end of the suction line by pressing a FQC12S into the HS14 fuel line. Reference section 10. Then plug that assembled section of the fuel line into the High Flow Suction Tube. You will hear a click when properly connected.



- 13-14. Run the fuel line along the frame as mentioned in step 10-3 to the Raptor-4G "IN" port. Cut the fuel line to length and insert fuel line connector FQC12S per step 10-1. Once the fuel line end is pressed in, connect it to the male J2044 fitting in the Raptor® "In" port. A "click" will be heard once properly connected.



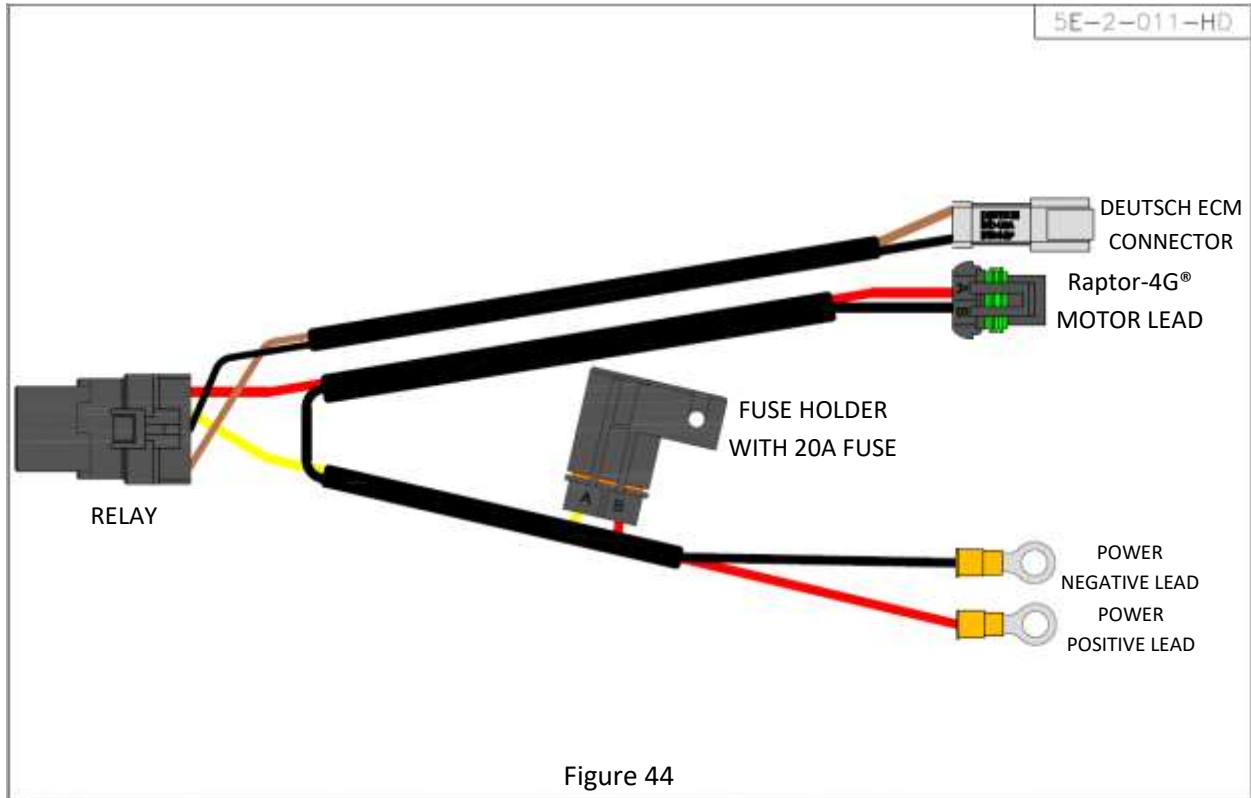
- 13-15. Once the fuel line is routed and connected, you may use the cable ties (5H-1-2-B) to securely fasten the fuel line to the frame. Remember to keep it away from any hot or moving parts such as exhaust piping and driveshafts.

## WIRING HARNESS ROUTING AND INSTALLATION

### ITEMS NEEDED:

-5E-2-011-HD WIRING HARNESS

### WIRING DIAGRAM



- 14-1. While under the hood, feed the Raptor-4G motor lead down along the firewall on the driver side and feed it along the frame on the underside of the truck and plug it into the pump. A click will be heard once properly connected.



Figure 45

## Section 11 (Continued)

## WIRING HARNESS INSTALLATION

- 14-2. Run ecm connector to the factory lift pump connector. The OE fuel pump lead extends about 5 inches from the pump. The Deutsch, two pin connector is at the end of this lead. Look for it below and to the rear of the filter canister. The old lift pump power connector is now being used as a trigger to pull in the relay for power for the Raptor-4G.



Figure 46



Figure 47

- 14-3. Carefully route and connect the Raptor-4G® relay lead, the Grey Deutsch two pin connector on the Raptor-4G® wiring harness, to the ECM pump lead. You will hear a click when properly connected.
- 14-4. Run the battery leads to either one the two batteries or to the alternator.

**NOTICE**

Connecting the power leads to the alternator instead of the battery will create a corrosion resistant connection.

- 14-5. Should you choose to connect the power supply leads directly to the battery, connect the Red (+) led to the Positive (+) post of the driver's side battery. Connect the Black (-) lead to the Negative (-) post of the same battery.



Figure 48

- 14-5. Should you choose to connect to the alternator, route the Red and Black power supply leads to the alternator. Connect the Black (-) lead to the alternator Chassis Ground connection. Connect the Red (+) lead to the alternator Hot Lead going to the battery.

**Black (-)**

**Red (+)**

**Replace the Protective Cover**



Figure 49



Figure 50

- 14-6. Secure the wiring to the frame with the cable ties provided. Remember to keep the wiring away from any hot or moving parts such as exhaust, steering shafts, and driveshafts. Use common sense when routing the wiring.



## ADJUSTING FUEL PRESSURE

- 16-1. Install a 1/8npt center back fuel pressure gauge in the pump or anywhere between the Raptor-4G and the injection pump. There are two 1/8npt ports on the raptor (Figure 52). The pressure port is the one on the right as pictured in figure 53. The left port will not read fuel pressure as it is the suction side of the pump. You will need a 3/16" allen to remove the pipe plug. AirDog® sells fuel pressure tees that will splice right into the Raptor-4G 1/2" fuel line. The part number for the Tee is 001-4A-1-0027-P and is pictured in figure 54.

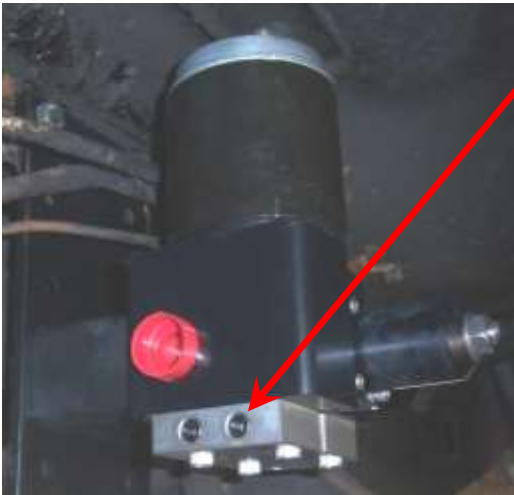


Figure 52



Figure 53



Figure 54

- 16-2. Once a fuel pressure gauge is installed, turn the key on so that the pump is running.
- 16-2. Loosen the jam nut with a 5/8 wrench and adjust the pressure using a 3/16" allen wrench. Clockwise for more pressure and Counter-Clockwise for less pressure. Once the correct pressure is achieved (15-17psi for this application) start the engine.
- 16-3. With the engine running, verify the pressure remains correct. Make any adjustments at this time, if needed. Once satisfied with the fuel pressure, tighten the jam nut back up to lock in the pressure.

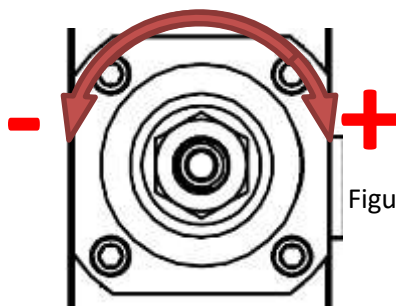


Figure 55

## SERVICE AND TROUBLESHOOTING

In the unlikely event that there is an issue with pump performance, here are some steps to follow. If you have gone through these steps and you are still experiencing an issue, gather your serial number off of the silver plate on the pump and call into tech support at (877)-421-3187 and speak to a technician.

### NOISY PUMP:

A noisy pump is most likely associated with a restriction or aeration in the suction side of the pump. Some troubleshooting steps are as follows:

1. Check the fuel line for any cracks or damage. Cracked or damaged fuel lines will pull in air and affect pump performance and cause the pump to run loudly. Replace any cracked or worn fuel lines.
2. Check for any leaking fittings. Leaking fittings may also cause a suction leak. Properly torque any leaking fittings.
3. Check for an inlet restriction. The Raptor-4G is equipped with an inlet screen to keep particles from jamming the pump. Remove the inlet fitting and inlet screen adapter to check for debris. Blow out debris and reinstall inlet screen adaptor and inlet fitting. **DO NOT RUN THE PUMP WITHOUT THE INLET SCREEN!**
4. If the previous steps fail to quiet down the pump, perform a bucket test to eliminate issues at the tank. To perform a bucket test, remove the suction line from the fuel tank, put it in a bucket of fuel, and run the pump. If the noise goes away, the issue is within the fuel tank or at the fuel tank connection. If the noise does not go away, get your serial number off the pump and call tech support at (877) 421-3187.

### EXCESSIVE FUEL PRESSURE DROP UNDER ACCELERATION:

A pressure drop of a couple psi is to be expected. Excessive fuel pressure drops under acceleration can be associated with an inlet restriction and/or suction leaks as well. Run through steps 1-3 in the "NOISY PUMP" section. If pump pressure still drops excessively, get the serial number off the pump and call into tech support at (877) 421-3187.

## PUMP LEAKS FUEL:

The Raptor-4G is equipped with O-ring boss style fittings that use an O-ring to seal the fittings to the pump. Here are some steps to follow in case the pump leaks fuel:

1. Verify the fittings are properly torqued per section 6 in this manual. If fittings are loose, properly torque them.
2. Clamp off the fuel lines to prevent fuel loss and remove the “tombstone” cap from the bottom of the pump by removing the four 3/16 allen head cap screws. Inspect the O-rings for any damage. Replace any damaged O-rings with ones from the O-ring service kit that came with this pump. Be sure the O-rings are completely seated in the grooves, or damage to the O-rings may occur when re-installing the cap.
3. If fuel appears to be leaking between the mounting plate and the pump or the previous steps did not cure the issue, get the serial number off the pump and call the tech department at (877) 421-3187.

## PUMP DOES NOT RUN:

A no pumping situation can be associated with either an electrical or mechanical issue. Here are some steps to run through to identify the issue:

1. Inspect the inline fuse. If the fuse is blown, replace the fuse. If the fuse blows immediately, go to the next step. If the fuse is not blown, go to step 6.
2. A fuse that blows immediately indicates a possible jam in the Gerotor. To inspect the Gerotor, remove the four 3/16” allen head cap screws from the bottom of the pump and remove the “tombstone” cap and remove the gears. The gears may fall out, so be take care when removing. If the gears do not fall out, use a magnet to remove the gears.
3. With the gears out, replace the fuse and key on the truck to turn on the pump. If the pump still blows the fuse, call into tech support with your serial number (877) 421-3187. If the fuse does not blow, continue to the next step.
4. Spin the removed gears in your hand to verify free movement. If the inner gear does not move within the outer gear, separate the two and clean out any debris present. Once the gears are clear of debris, lubricate them with clean motor oil, reinstall them, be sure the O-rings from the cap are in the correct place in the grooves, and reinstall the cap using the previously removed cap screws.
5. After re-installing the gears and the fuse still blows, get your serial number and call tech support (877) 421-3187.

6. Verify there is 12 volts reaching the pump by disconnecting the Deutsch 2 pin connector at the pump and measure voltage across the pins on the harness side. You must bump the starter to get the pump to cycle on for 30 sec. If there is power at the pins and the pump does not run, grab the serial number off the pump and call into tech support at (877)421-3187. If there is no power at the connector, go to the next step.
7. Remove the relay from the harness and jump pins 87 and 30 with a section of wire on the harness side. Bump the starter. If the pump comes on, replace the relay. If the pump still does not run, grab the serial number and call into tech support at (877) 421-3187.
8. If there is no power at the pump on the harness side and jumping the relay and the fuse is not blown, there is break in wiring harness somewhere or, there is no power being sent from the ECM to trigger the relay.
9. Check voltage at the ECM connection on the truck side. If no voltage is being sent when the starter is bumped, there is an issue with the ECM and you'll have to wire in a fuse tap and connect it to a key on power source to power the pump.

## **NO SUCTION:**

1. Verify the pump is running. If the pump is not running, refer to the "Pump Does Not Run" section.
2. If the pump runs, clamp off the suction line to keep fuel spillage minimal and disconnect it from the pump. With the pump running, feel for suction at the pump fitting. If suction is felt, there is an issue with the suction line or tank pulling in air and continue on to step 3. If weak or no suction is felt at the pump, inspect the inlet screen for debris. Excessive debris in the screen will cause low suction. Clean the inlet screen by removing the inlet screen adapter and blowing it out. Reinstall and check for better suction. If suction is better, reinstall the fuel line. If suction is not better, continue to step 4.
3. Inspect the fuel line for any cracks and replace if necessary. If the suction line looks fine, perform a bucket test as described in step 4 of the "Noisy Pump" section. If the pump picks up fuel at that point, the issue is internal to the fuel tank suction tube.
4. If suction is still weak, get the serial number off of the pump and call into tech support at (877) 421-3187.

## **NO PRESSURE:**

1. Verify the pump has suction by running through the "No suction section."
2. If the pump has suction, verify the fuel pressure by installing a fuel pressure gauge as described in section 13.
3. If the pump pressure is too low, adjust the fuel pressure as described in section 16 to 15-17psi.
4. If the pump performance does not improve and the previous check have been verified, get the serial number off of the pump and call into tech support at (877) 421-3187.

PUREFLOW AIRDOG  
***LIFETIME LIMITED EXPRESS WARRANTY***

**IMPORTANT NOTICE**

**TO ACTIVATE YOUR PUREFLOW AIRDOG WARRANTY, YOU MUST COMPLETE AND MAIL YOUR WARRANTY CARD TO PUREFLOW AIRDOG WITH A COPY OF YOUR ORIGINAL SALES RECEIPT WITHIN 30 DAYS OF PURCHASE. FAILURE TO COMPLETE AND SUBMIT YOUR WARRANTY CARD WILL RESULT IN A WARRANTY PERIOD OF THE COVERED PRODUCT TO ONE (1) YEAR FROM THE DATE OF PURCHASE.**

PureFlow AirDog (hereafter collectively, "SELLER") warrants and guarantees only to the Original Purchaser (hereafter collectively, BUYER) that All PureFlow AirDog Systems (hereafter collectively, PRODUCT) shall be free from defects of materials and workmanship in the manufacturing process for as long as the BUYER owns the PRODUCT.

The Lifetime Limited Express Warranty is limited to the PRODUCT purchased by the original BUYER of the PRODUCT and limited solely to the parts contained within the PRODUCT and EXCLUDES ALL ELSE INCLUDING FILTERS AND WATER SEPARATORS. Any PRODUCT that is in question of Warranty must be returned, shipped prepaid, to PureFlow AirDog. All Warranty claims are subject to the approval of PureFlow AirDog. If it is determined that a Warranty claim exists, PureFlow AirDog will, at its sole discretion, replace the defective PRODUCT with a comparable PRODUCT, repair the defective PRODUCT, or refund the BUYER'S purchase price in exchange for the PRODUCT. Repairs or replacements are warranted for only the remainder of the original warranty period and only to the original BUYER.

Under no circumstances shall the SELLER be liable for any labor charged or travel time incurred in the diagnosis for defects, removal, or reinstallation of the PRODUCT, or any contingent expense.

Under no circumstances will the SELLER be liable for any damage or expense incurred by reason of the use or sale of the PRODUCT.

Other than expressly set forth herein, the SELLER shall in no way be responsible for the proper or improper use and service of the PRODUCT. In no event shall the SELLER be liable for any special, incidental, indirect or consequential damages of any kind or nature, whether or not the BUYER of the PRODUCT was advised of the possibility of damage or harm, arising or resulting from the use or performance of the PRODUCT and BUYER hereby waives the right to any and all such claims.

BUYER, acknowledges that he/she is not relying on SELLER'S skill or judgment to select or furnish goods suitable for any particular purpose and that SELLER has no liability that will extend beyond the scope of the LIMITED EXPRESS WARRANTY contained herein, and BUYER hereby waives all remedies or liabilities, expressed or implied, arising by operation of law or otherwise.(including, without limitation, any obligation of SELLER with respect to fitness for any particular purpose; merchantability; and special, incidental, indirect or consequential damages) or whether or not occasioned by SELLER'S negligence.

SELLER disclaims any warranty and expressly disclaims any liability for personal injury or damages related to BUYER'S use of the PRODUCT. BUYER acknowledges and agrees that the disclaimer of any liability for personal injury is a material term for this agreement and BUYER agrees to indemnify SELLER and hold SELLER harmless from any claim related to the PRODUCT and its use or performance. Under no circumstances will SELLER be liable for any damages, liabilities, costs or expenses incurred as a result of or by reason of use, performance or sale of the PRODUCT, including without limitation, any damages, liabilities, costs or expenses incurred by reason of BUYER'S negligence related to those uses of the PRODUCT.

The proper installation of the PRODUCT is the sole responsibility of the BUYER. The SELLER assumes no liability regarding improper installation or misapplication of the PRODUCT.

## Section 18 (Continued)

## WARRANTY

SELLER hereby provides the following limited warranty as to description, quality, merchantability, fitness for the PRODUCT'S purpose, productiveness, or any other matter of SELLER'S PRODUCT sold herewith. The SELLER

shall be in no way responsible for the open use and service of the PRODUCT and the BUYER hereby waives all rights other than those expressly written herein. This Warranty shall not be extended or varied except by a written instrument signed by SELLER and BUYER.

IN THE EVENT THAT THE BUYER DOES NOT AGREE WITH THIS AGREEMENT, THE BUYER MAY PROMPTLY RETURN THE PRODUCT, IN A NEW AND UNUSED CONDITION, WITH A DATED PROOF OF PURCHASE, TO THE PLACE OF PURCHASE WITHIN THIRTY (30) DAYS FROM THE DATE OF PURCHASE FOR A FULL REFUND. THE BUYER AGREES THAT THE INSTALLATION OF THIS PRODUCT CONFIRMS THE BUYER HAS READ AND UNDERSTANDS THIS AGREEMENT AND ACCEPTS THE TERMS AND CONDITIONS OF THIS AGREEMENT.

## Warranty Procedure

In the unlikely event a warranty appears as if it may be warranted, the following steps are taken:

- 1 The customer discussed the symptoms of the problem with a PureFlow AirDog Technician. The customer is to have the system Serial Number and Model Number available for the Technician when the call is made. This will expedite all steps of the process.
- 2 The customer performs any and all tests requested by the PureFlow AirDog Technician. This is done to isolate the potential problem while eliminating potential installation or maintenance related issues,
- 3 If the PureFlow AirDog Technician determines based on the customer feedback concerning the requested testing that system may be at fault, the customer is advised that all returned pumps are tested upon arrival and should this returned pump perform at design criteria upon arrival, the customer will be charged a \$50.00 fee.
- 4 The PureFlow AirDog Technician will first request the customer's phone number in the event the phone call is accidentally disconnected and then transfer the customer to a PureFlow AirDog Customer Service Representative. Should a Customer Service Representative not be available, the Technician will offer the Customer the option to hold, call back, or receive a return call.
- 5 The PureFlow AirDog Customer Service Representative will check to determine if the customer's Warranty Registration Card is on file.
  - a. If no Warranty Registration is found, the customer will be required to supply the original purchase receipt showing the purchase date.
  - b. If no Warranty Registration is found, the customer will be advised of the options should the system in question is out of the default warranty period (1 year).
- 6 The PureFlow AirDog Customer Service Representative will request the customer information, including: Name, Address, Phone Number, Model Number, Serial Number, Year / Make / Model of vehicle, Name of Dealer purchased from, Purchase Date, Description of Problem, Customers' understanding of the resolution, and customer credit card information.
- 7 PureFlow AirDog will cover Ground Shipping charges to ship the replacement unit and will include a prepaid shipping label for the return of the defective unit. Any additional items ordered at the time of the replacement shipment will include their portion of the shipping cost.
- 8 A period of 15 Calendar Days from the time of shipment is provided for the receipt of the defective unit at the PureFlow AirDog facility. Failure to return ship the defective unit to arrive within the defined time period will result in a charge of \$250.00 against the customer's credit card as the purchase cost of the defective unit.

REVISED October 20, 2025